

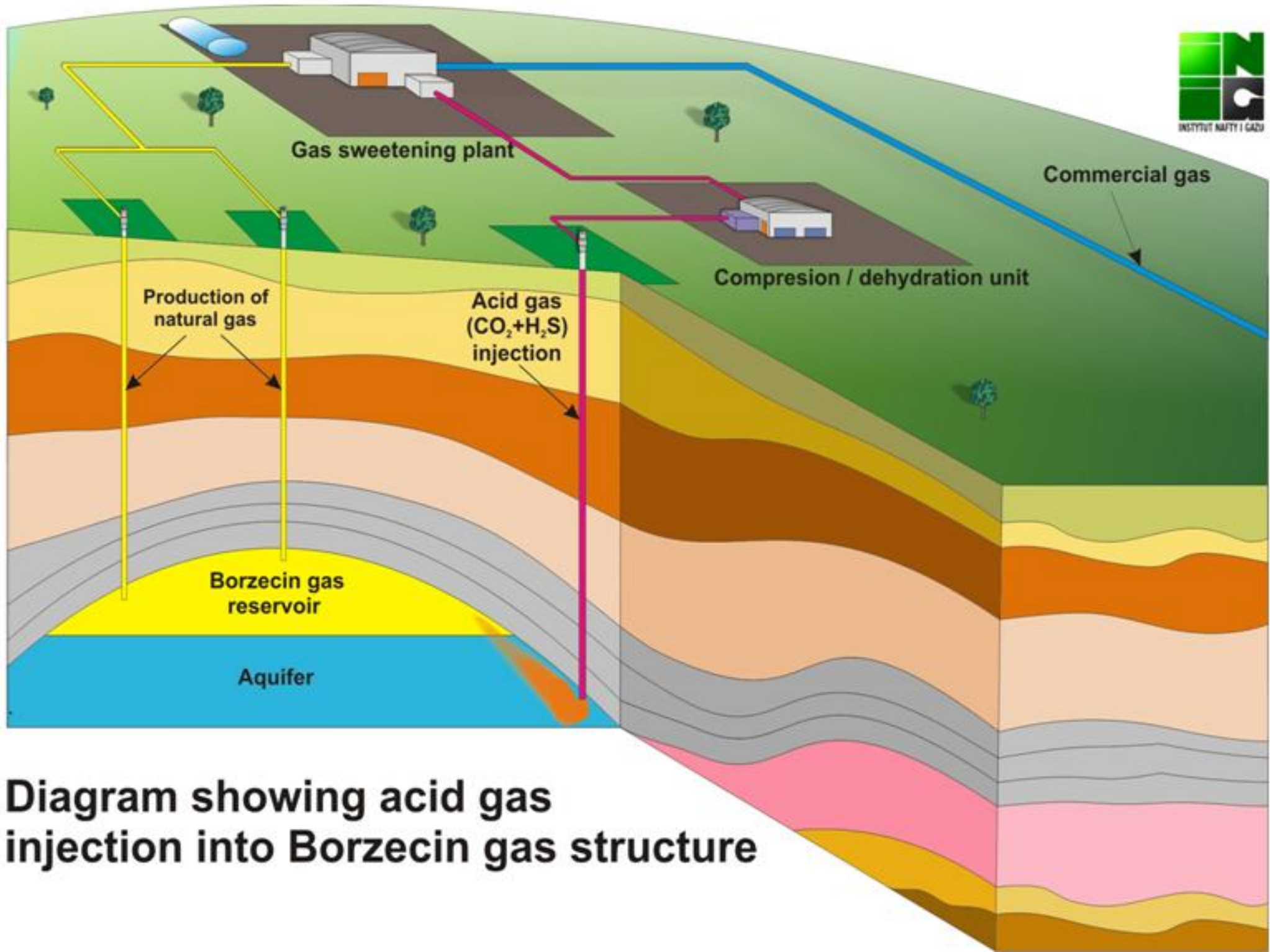


***ACID GAS STORAGE IN THE  
NATURAL GAS STRUCTURE  
OF BORZĘCIN,  
NEW POTENTIAL PROJECTS  
IN POLISH OIL INDUSTRY***

***Jan Lubaś, Wiesław Szott***

- *The natural gas produced from the Borzecin reservoirs contain large amounts of sour gases, i.e. 0.3 % of  $\text{CO}_2$  and 0.05 % of  $\text{H}_2\text{S}$*
- *In the 1996 acid gas - injection facilities started to operate*
- *It is used for reinjection gases, by-products of amine gas sweetening process containing 60% of  $\text{CO}_2$  and 15% of  $\text{H}_2\text{S}$  into an aquifer directly underlying the Borzecin gas reservoir*
- *the cumulative amount of acid gas injected into the aquifer up now is above 3 mln scm*





**Diagram showing acid gas injection into Borzecin gas structure**

# Polish Oil & Gas Company

*The picture of Borzecin old amine plant and acid gas injection installation*





*The picture of Borzecin new amine plant and acid gas injection installation*





*The view of 2-stage diaphragm compressor*





**STREFA  
ZAGROŻENIA  
TOKSYCZNEGO  
H<sub>2</sub>S**

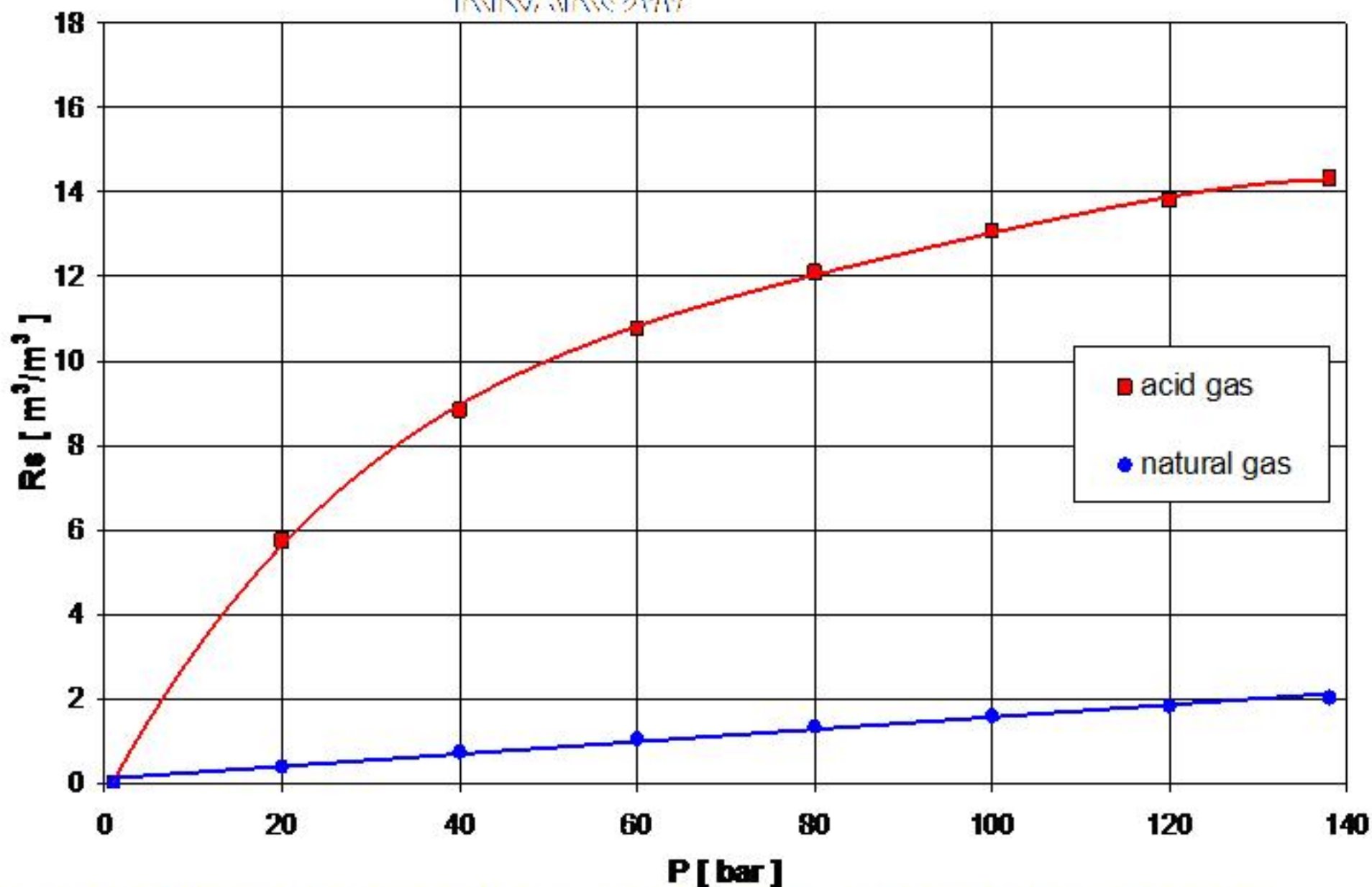
PGNiG S.A. w WARSZAWIE  
ODDZIAŁ  
ZIELONOGÓRSKI ZAKŁAD GÓRNICZWA  
NAFTY I GAZU  
65-034 ZIELONA GÓRA  
ul. BOH. WESTERPLATTE 15  
KOPALNIA BORZECIN  
ODWIERT BORZECIN 28  
TEL. AWAR. 385-33-70

**ZAKAZ  
UŻYWANIA  
OGNIA  
NIEBEZPIECZENSTWO  
WYBUCHU !**

***The view of injection well Borzecin -28***

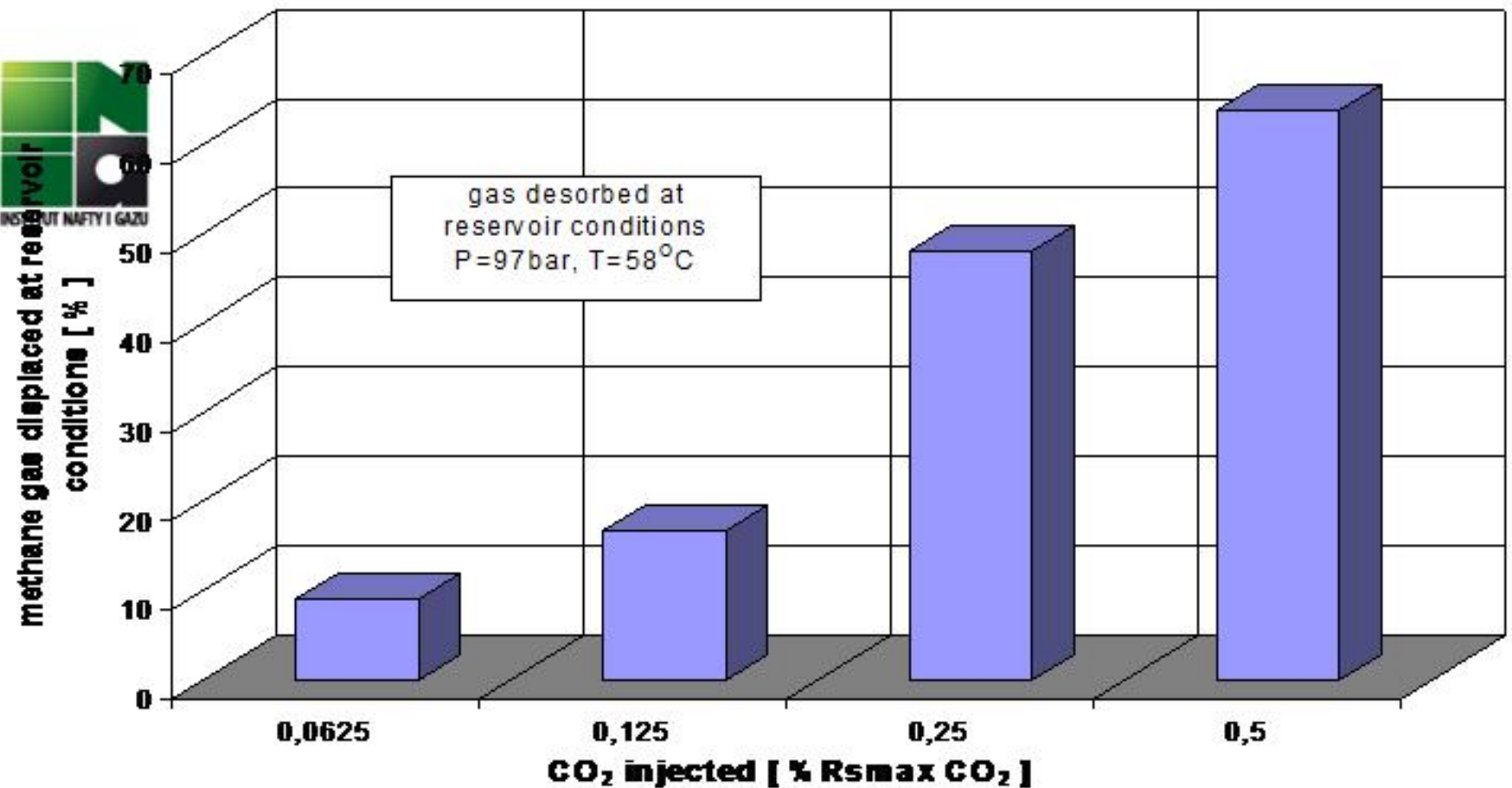


OIL and GAS INSTITUTE  
KRAKOW



*The injected gas dissolves in the underlying water saturated by native gas  
Solubility of acid gas is 9 times greater than solubility of native gas in res. cond.*



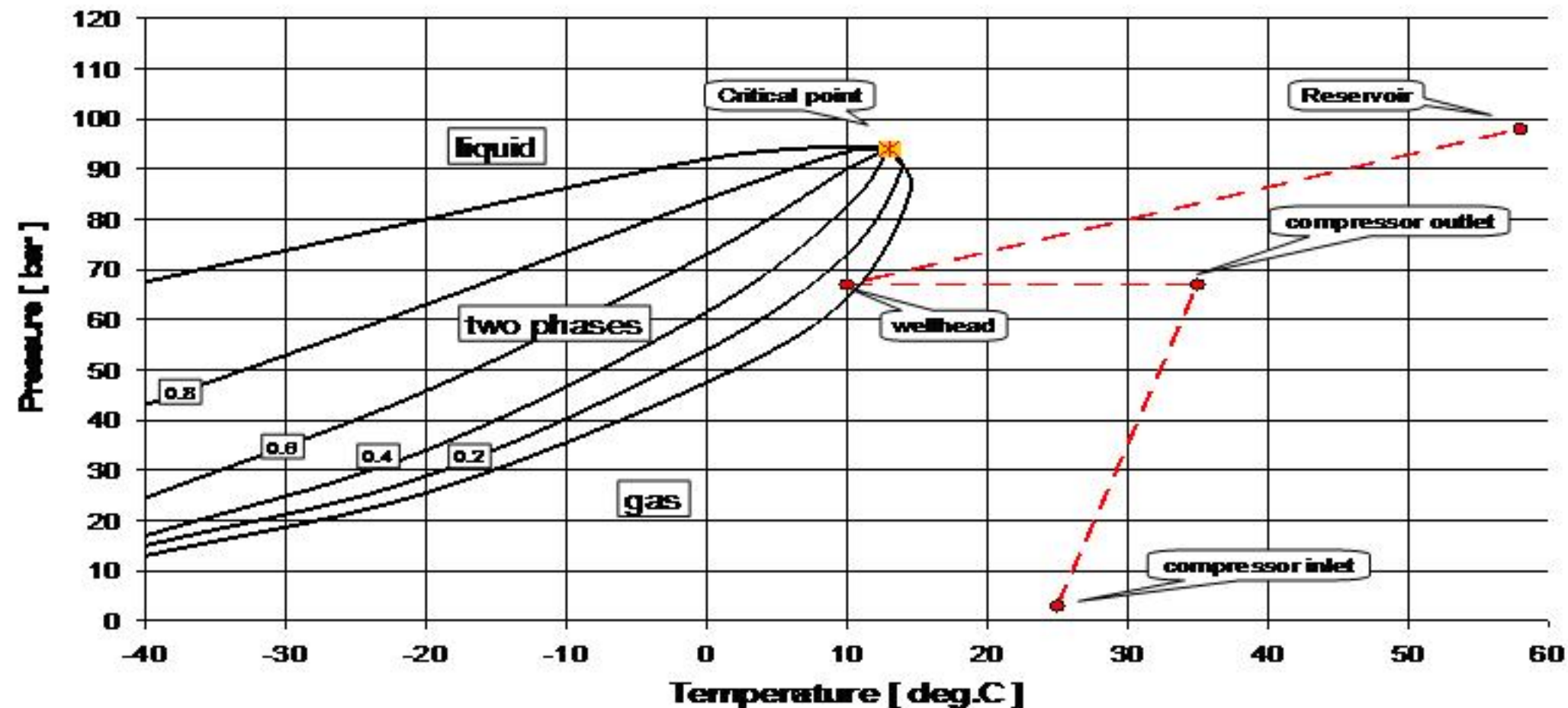


***The PVT test results indicated that volume of methane gas displaced from reservoir water is in direct proportion to volume of CO<sub>2</sub> injected into the water zone***

***Such a displacement process allows to replenish the cap gas (about it I will talk in the next part of Our presentation)***

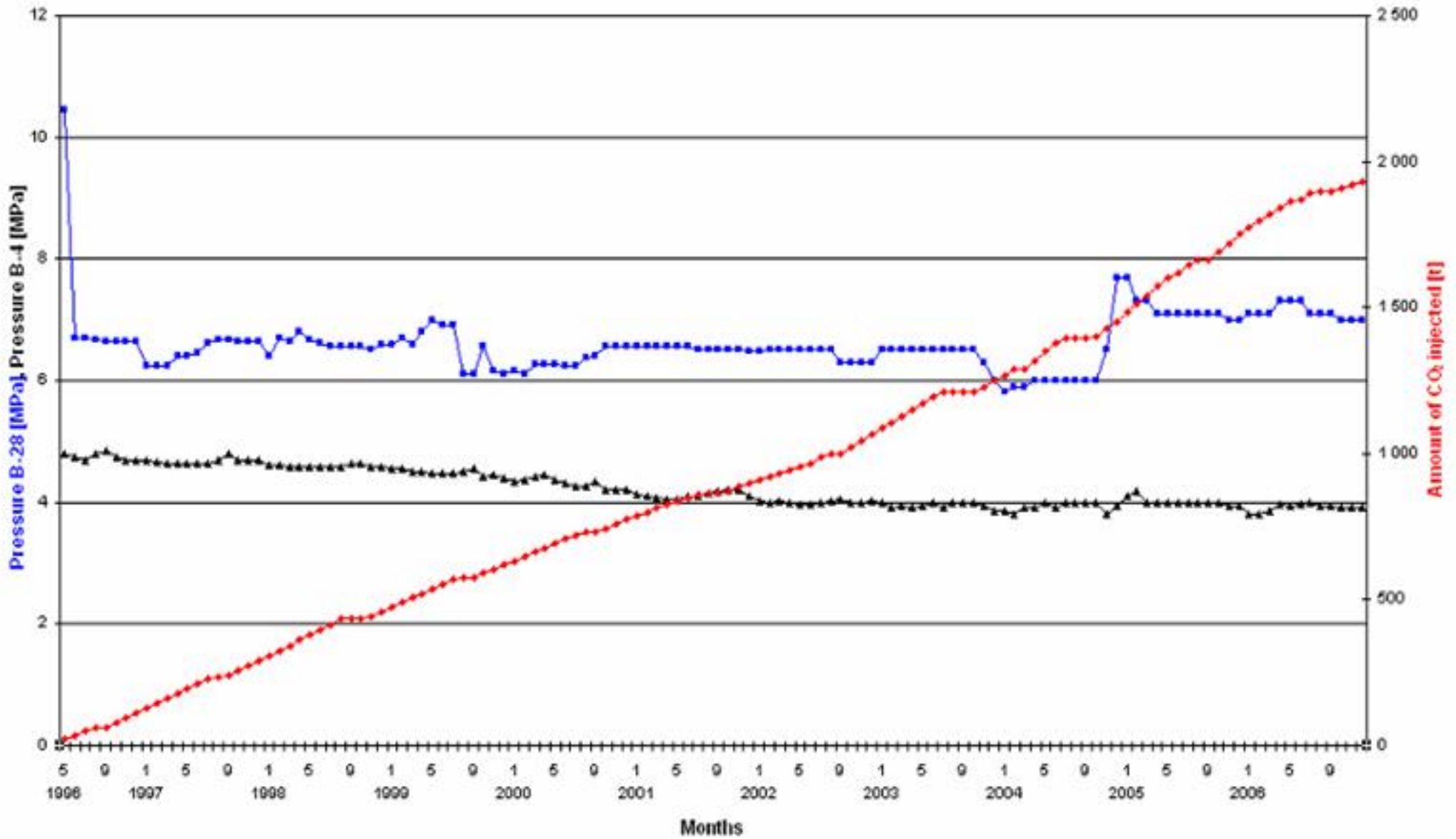
*Phase transmission diagram for acid gas compression and injection stage  
for Borzecin*

*The injected gas remains in a gaseous phase for all temperatures and  
pressure involved*



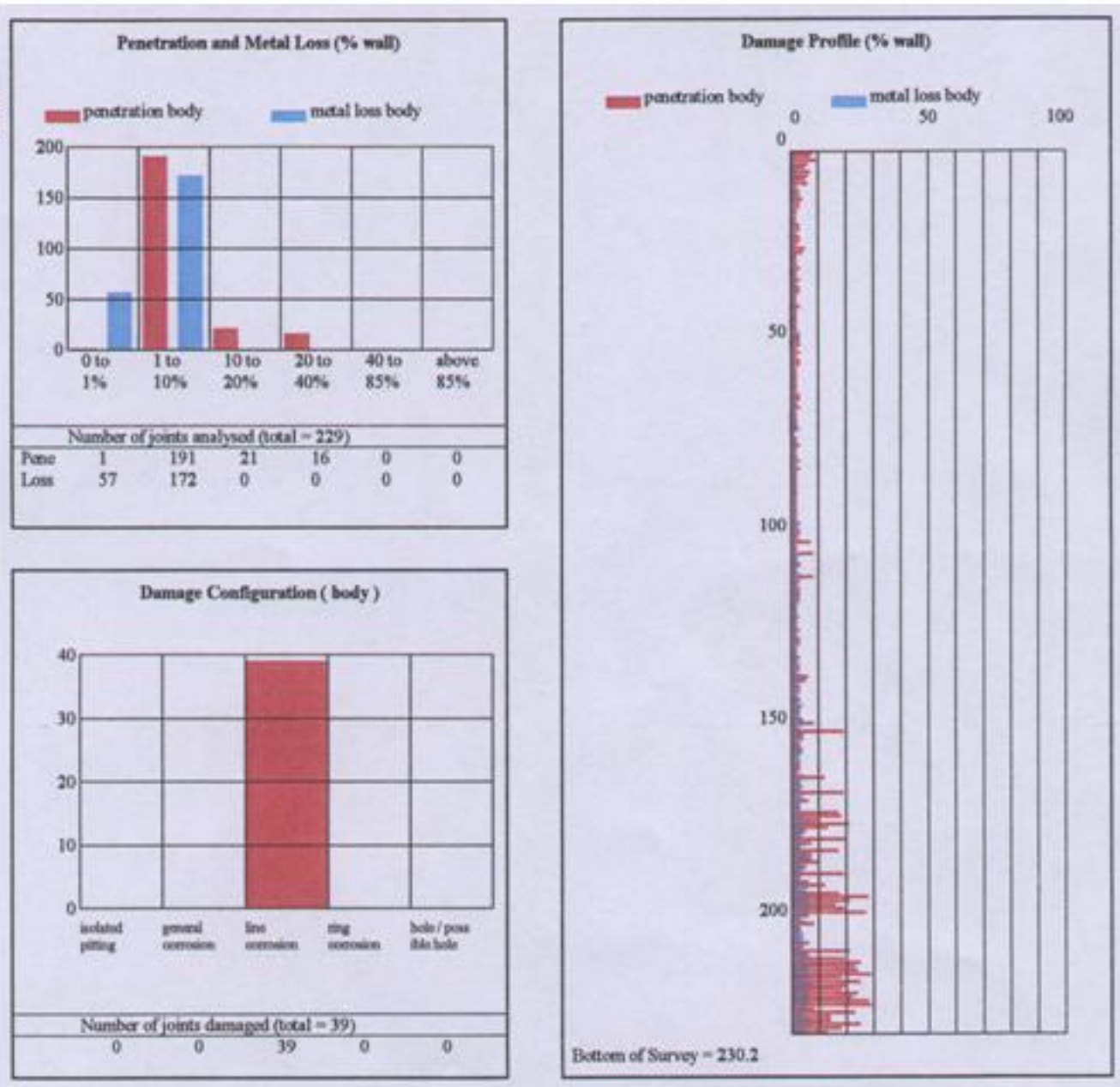


—●— Pressure B-28 [MPa] —▲— Pressure B-4 [MPa] —◆— Amount of CO<sub>2</sub> injected [t]



***The changes of reservoir parameters (POGC).***

***The drop of injection pressure from 10.4 MPa to 6.6 MPa was recorded after injection of 18 thousands of scum***



***The condition of downhole pipes was evaluated using Sondex Multi Finger Memory (POGC)***

***The MEA vapors which are present in injected gas inhibits corrosion proces***

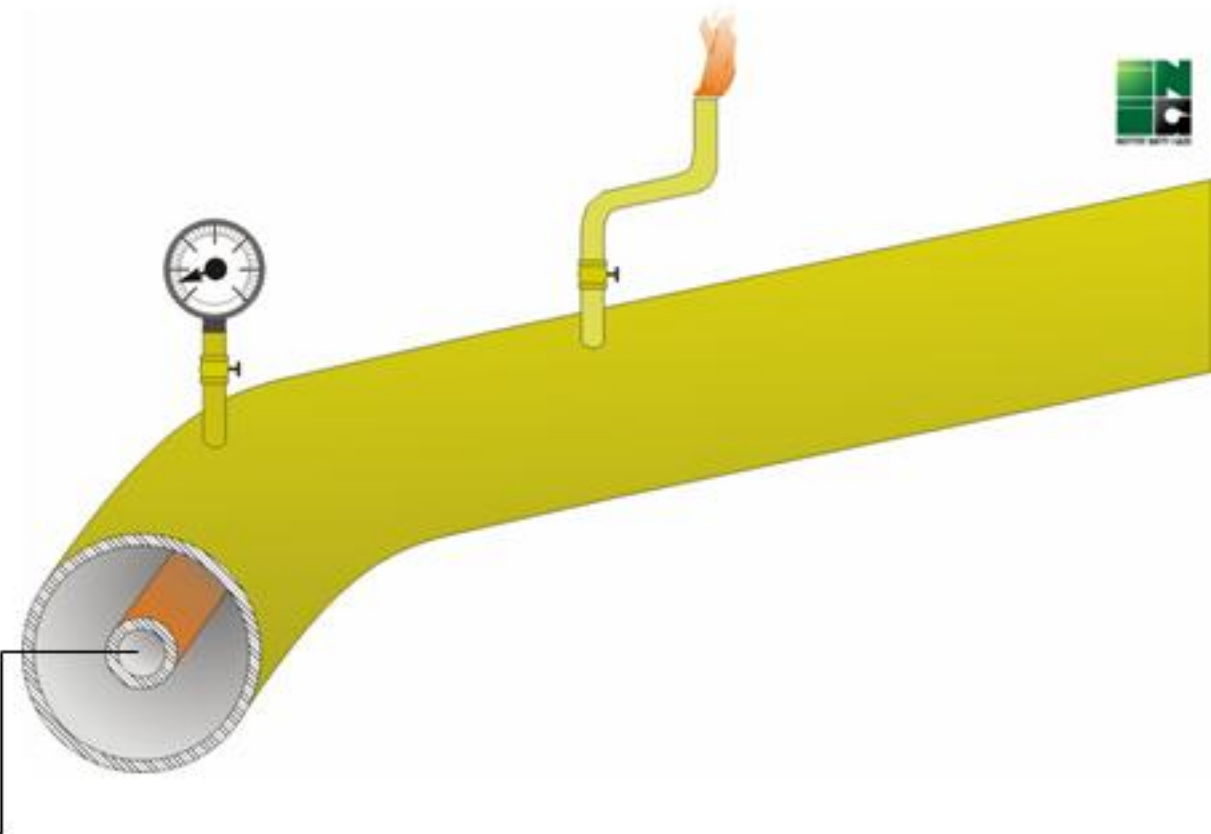


# The risks of leakage $\text{CO}_2$ and $\text{H}_2\text{S}$ during transport and injection

## Safety devices

1 km transmission line from compressor station to the well site is cased and vented to the flare with continuous pressure monitoring

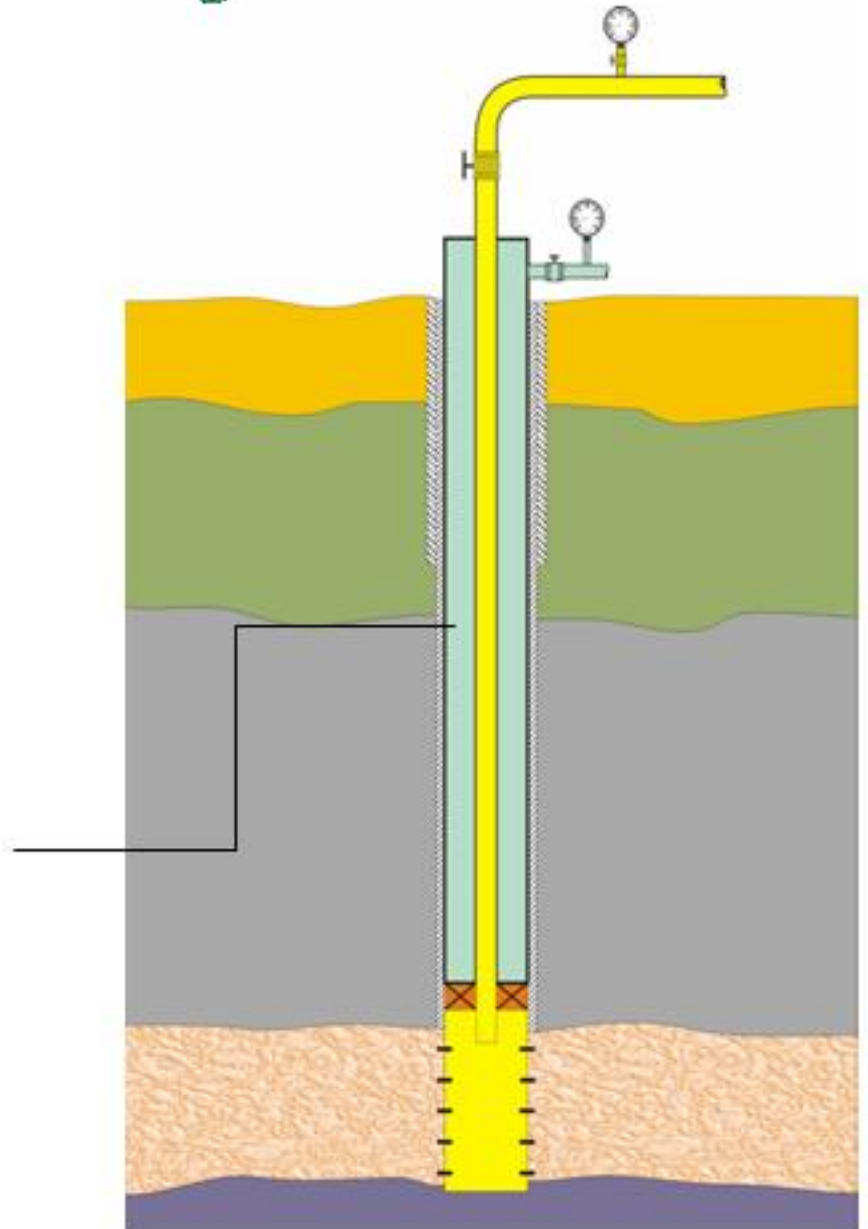
acid gas



# The risks of leakage $\text{CO}_2$ and $\text{H}_2\text{S}$ during transport and injection

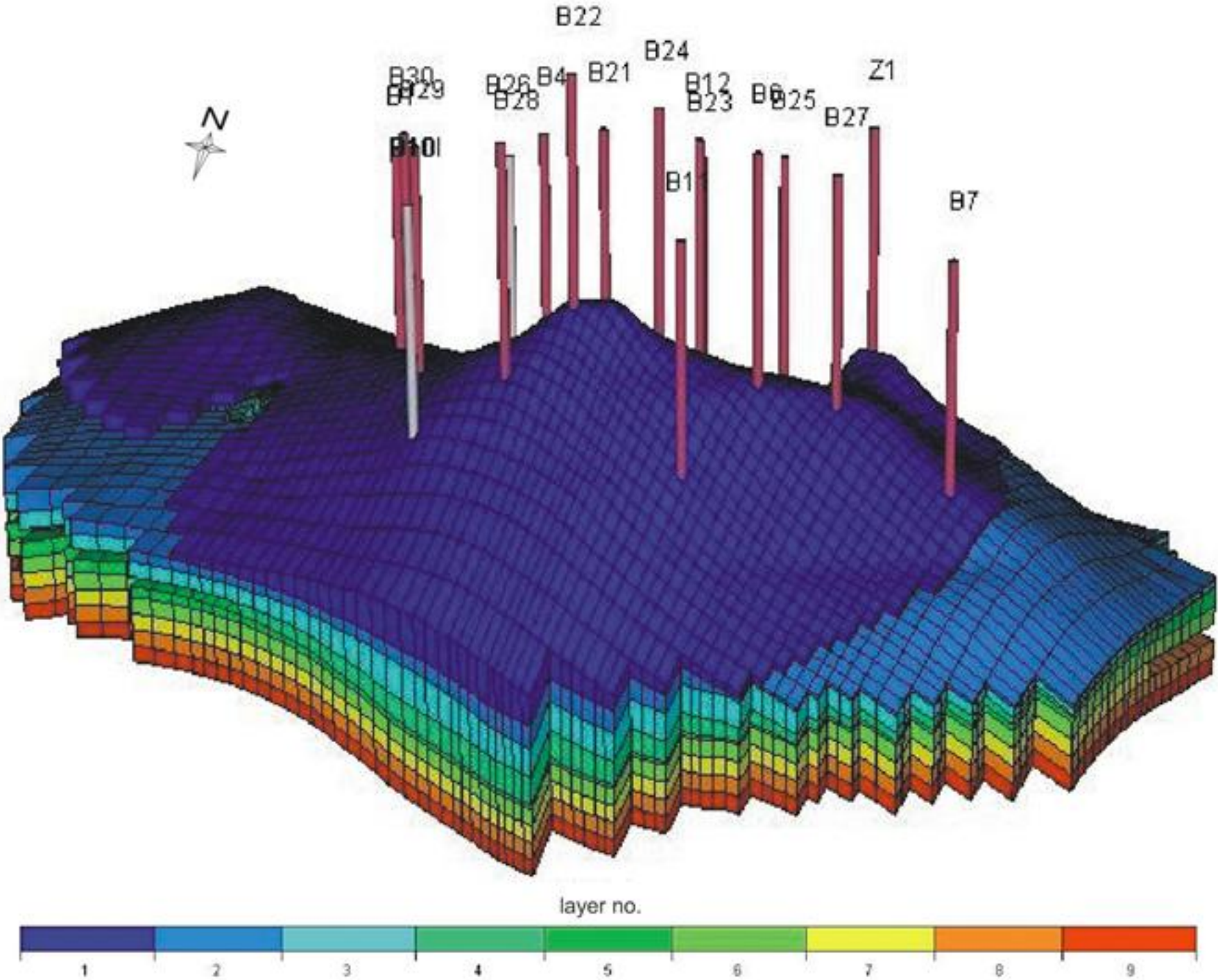
## Safety devices

**In the worst case scenerio, such as a blowout of the injection well, the acid gas should be automatically ignited**  
**In the injector tubing/casing annulus is filled with a corrosion inhibiting fluid.**



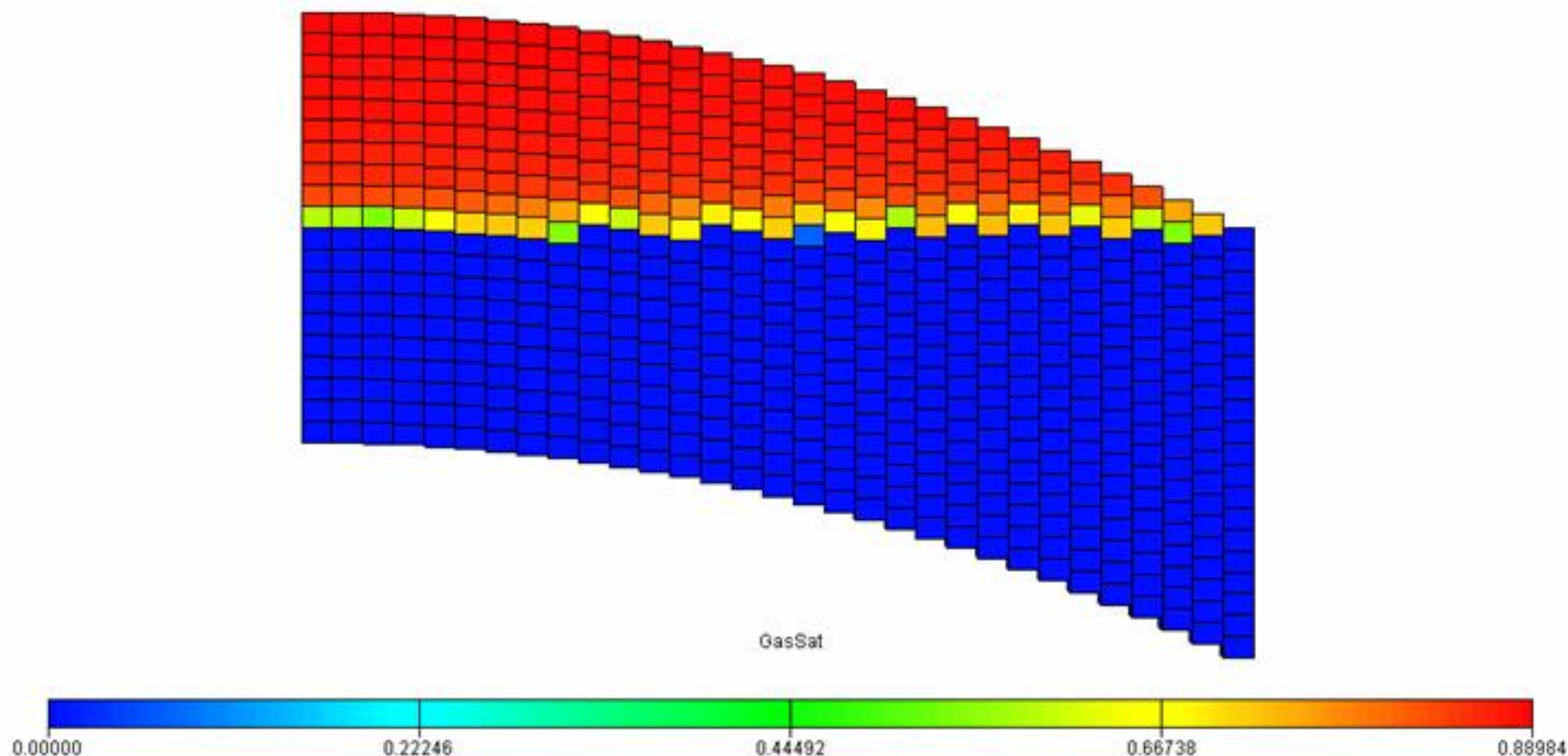


# Perspective view of Borzeçin Structure Model



**Injected gas migration model in gas-water system.  
Variation of gas saturation distribution with injection time**

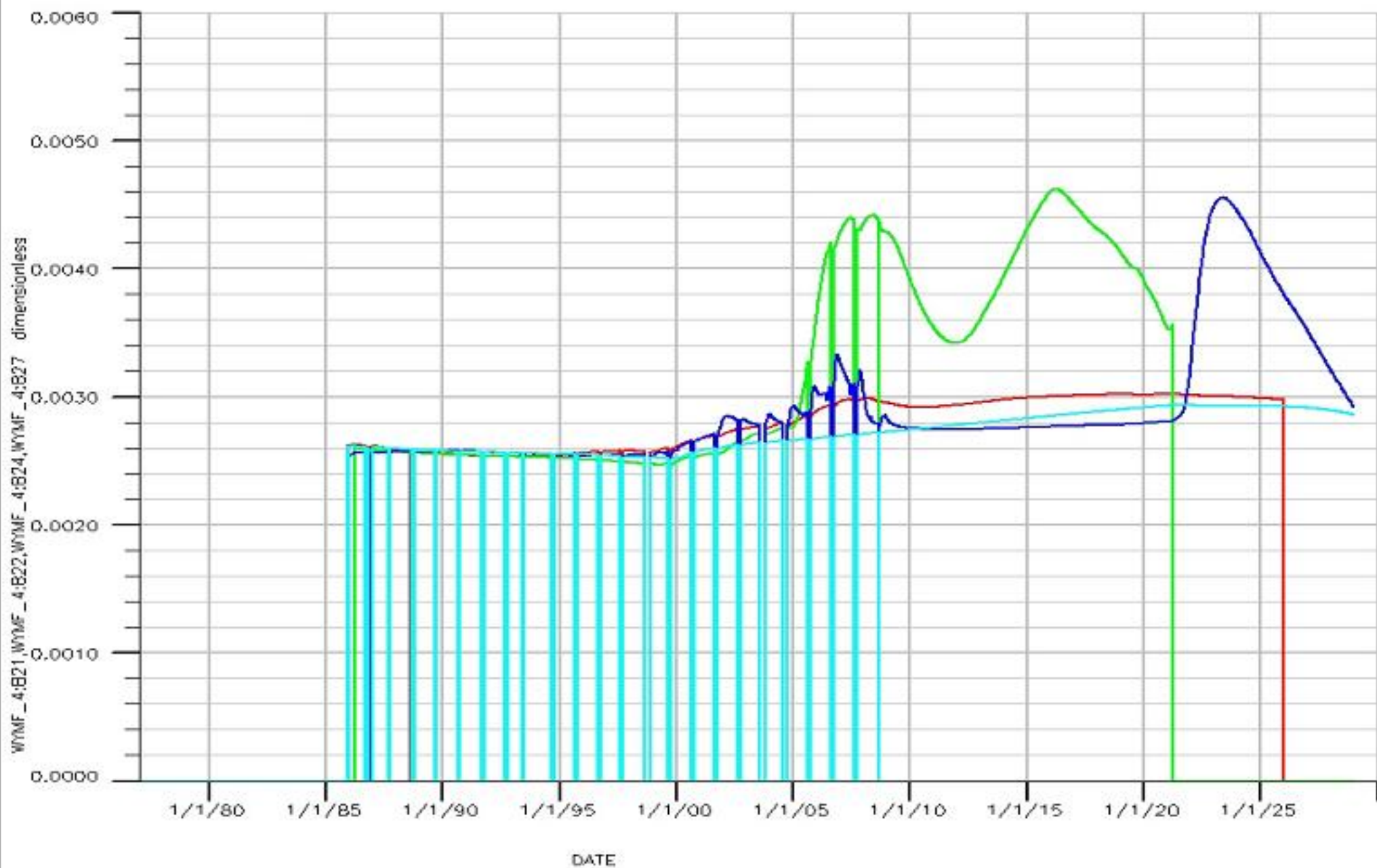
***Not horizontal but vertical migration of acid gas in water phase take place***



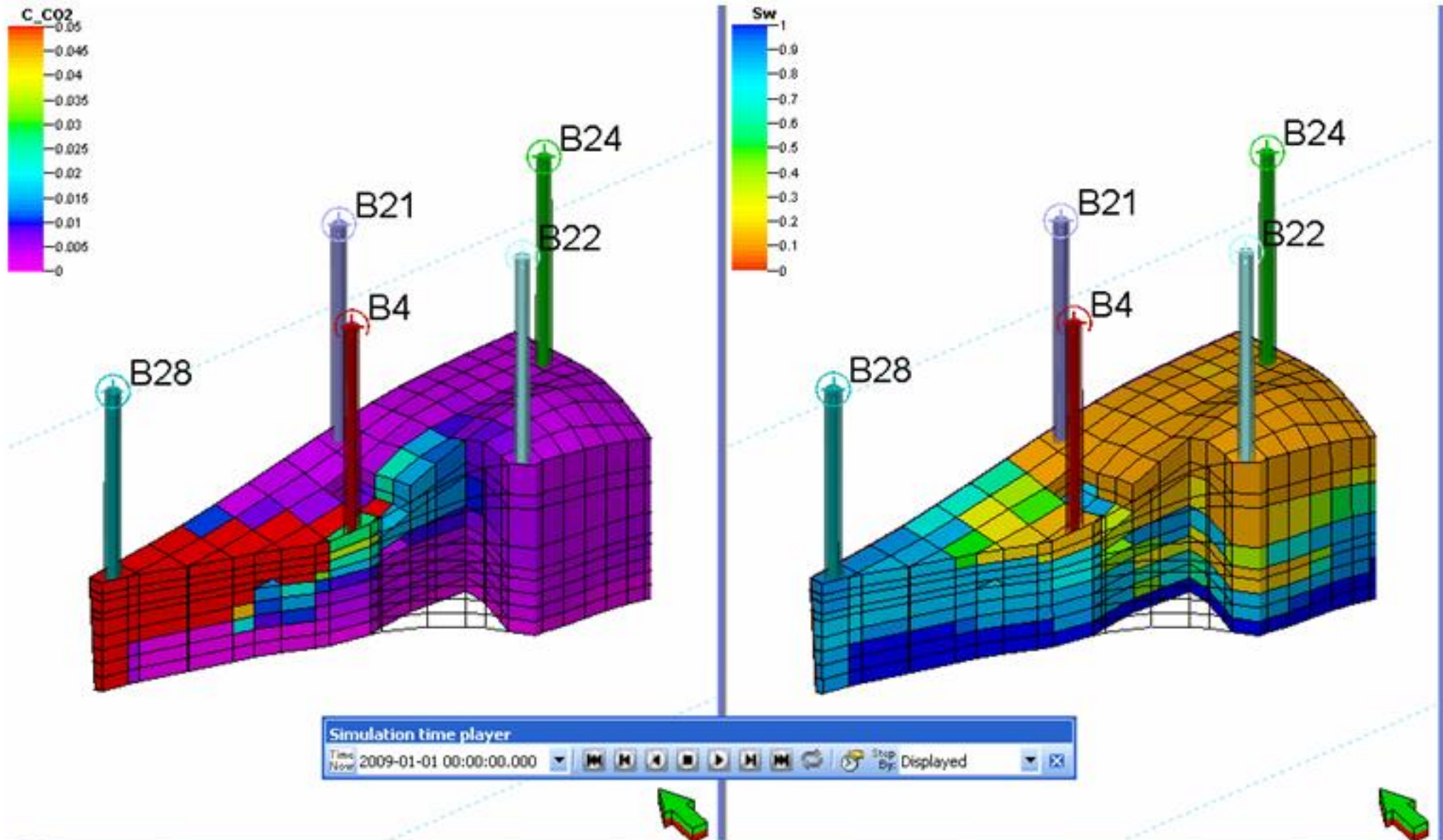


# Borzećin Gas Reservoir. Production Forecast. CO<sub>2</sub> Concentration in Produced Gas Wells: B-21, B-22, B-24, B-27

WYMF\_4:B22 vs. DATE (BPROG17)  
WYMF\_4:B24 vs. DATE (BPROG17)



# Injected gas migration and water encroachment in Borzećin structure. Variation of CO<sub>2</sub> concentration distribution with injection time. Prediction







## NEW POTENTIAL PROJECTS IN POLISH OIL INDUSTRY

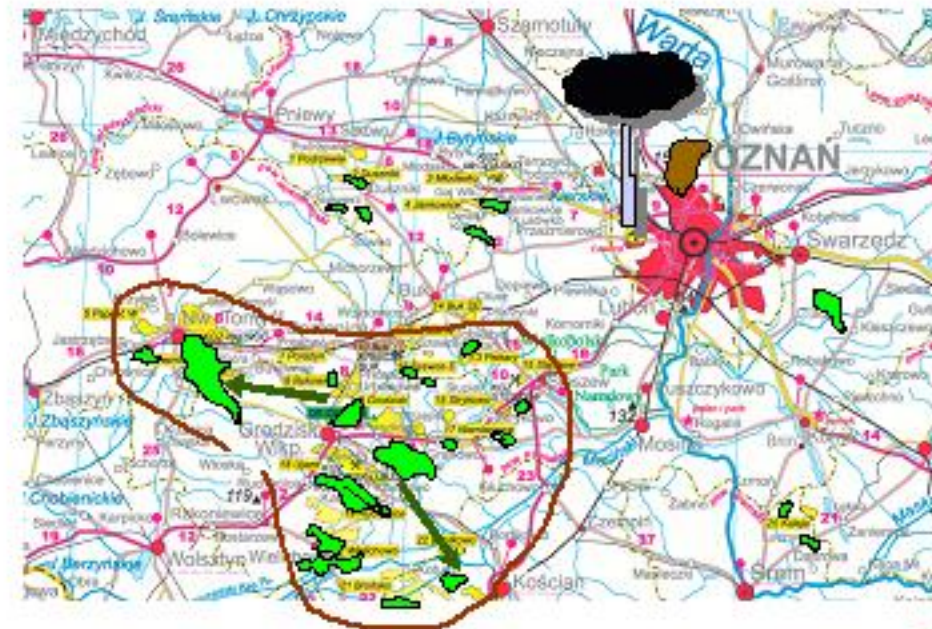
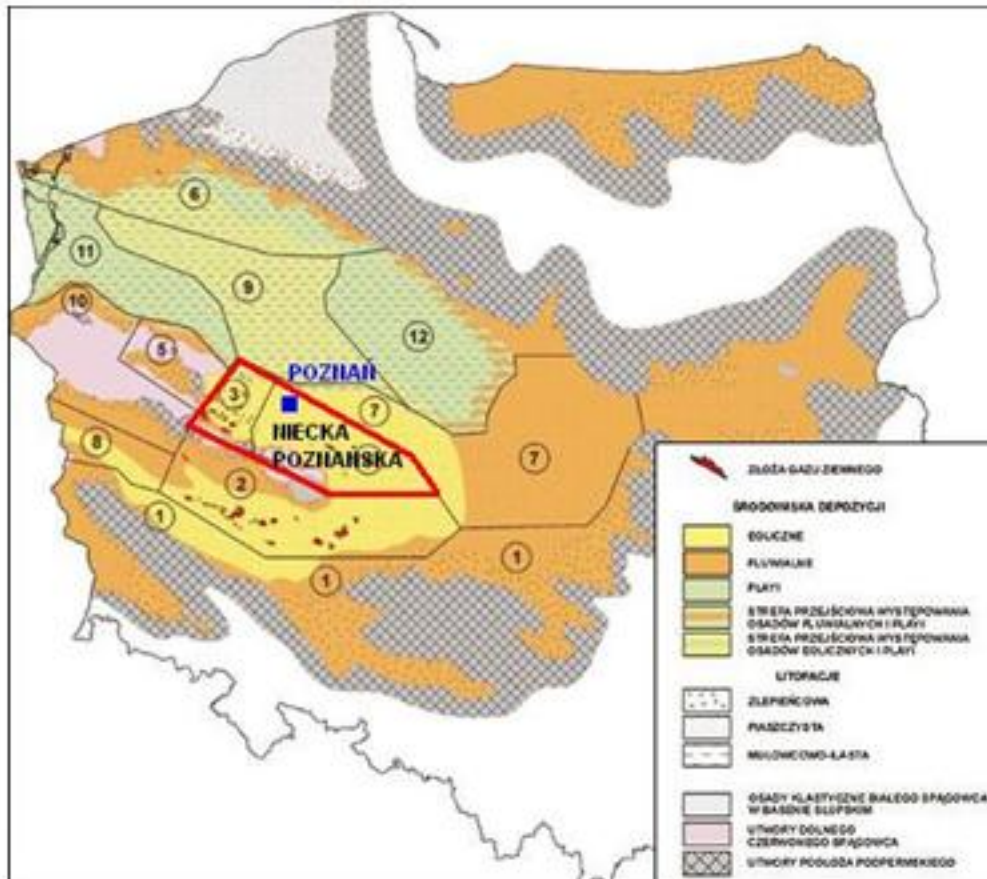
**Recovery of unconventional gases naturally saturated megaaquifers in the sequestration projects of CO<sub>2</sub>**

**EOR and CO<sub>2</sub> sequestration in Nosówka oil reservoir**



**Permian structure of Poznań Trough megaaquifers represents a great potential for long-term underground storage of CO<sub>2</sub> on 5000 km<sup>2</sup> area.**

**The aquifer is naturally saturated by native hydrocarbon gases and its tightness is confirmed by the presence of many local gas accumulations in top area of the structure**



*7000 km<sup>2</sup> powierzchni potencjalnie w stanie magazynowania CO<sub>2</sub> w strukturach megakwifery w rejonie Poznania*

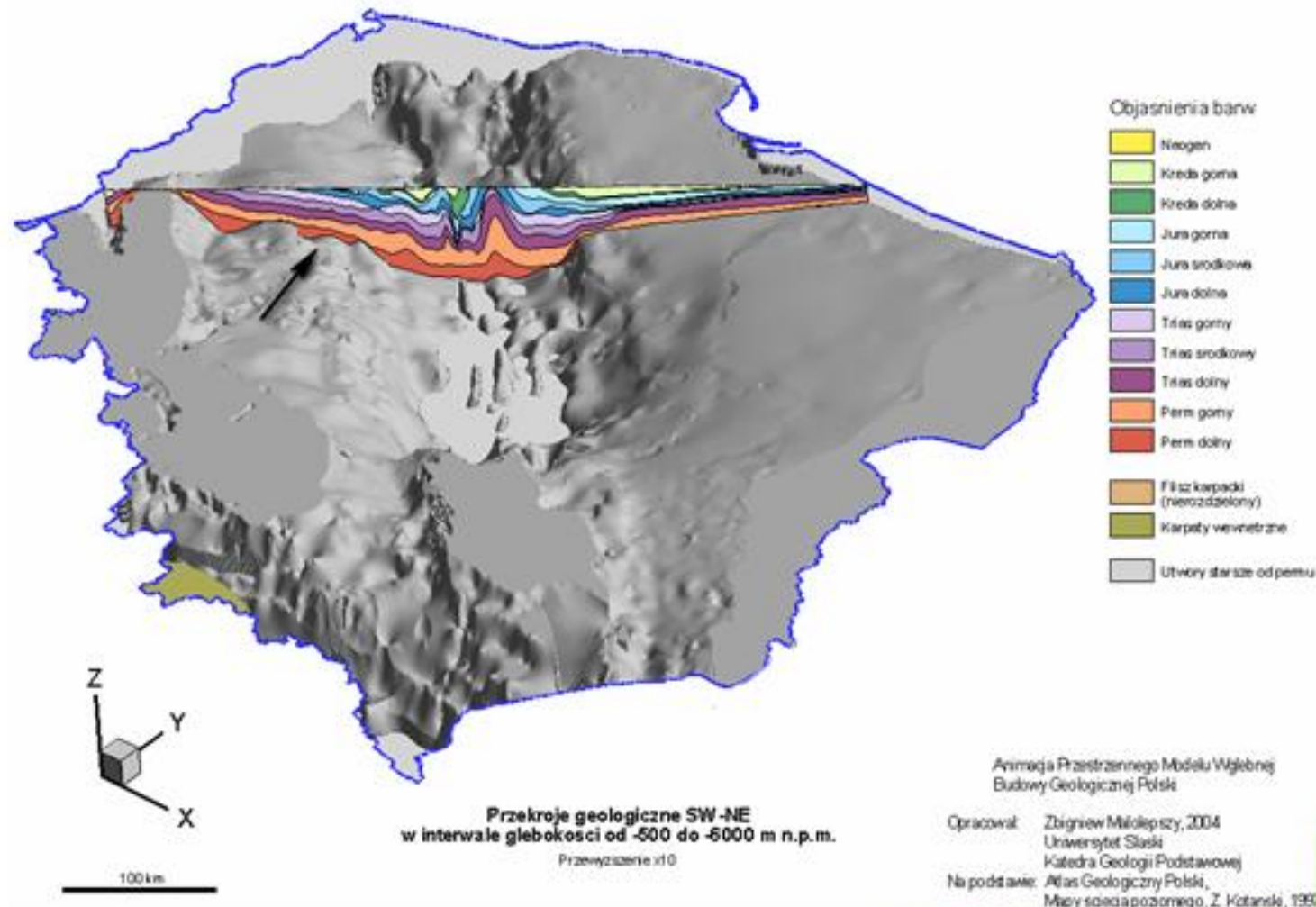
*Wieloletnia praca naukowo-techniczna nad tematem potencjału magazynowania CO<sub>2</sub> w strukturach megakwifery w rejonie Poznania*



## Geological cross-section through Poznań mega-aquifer

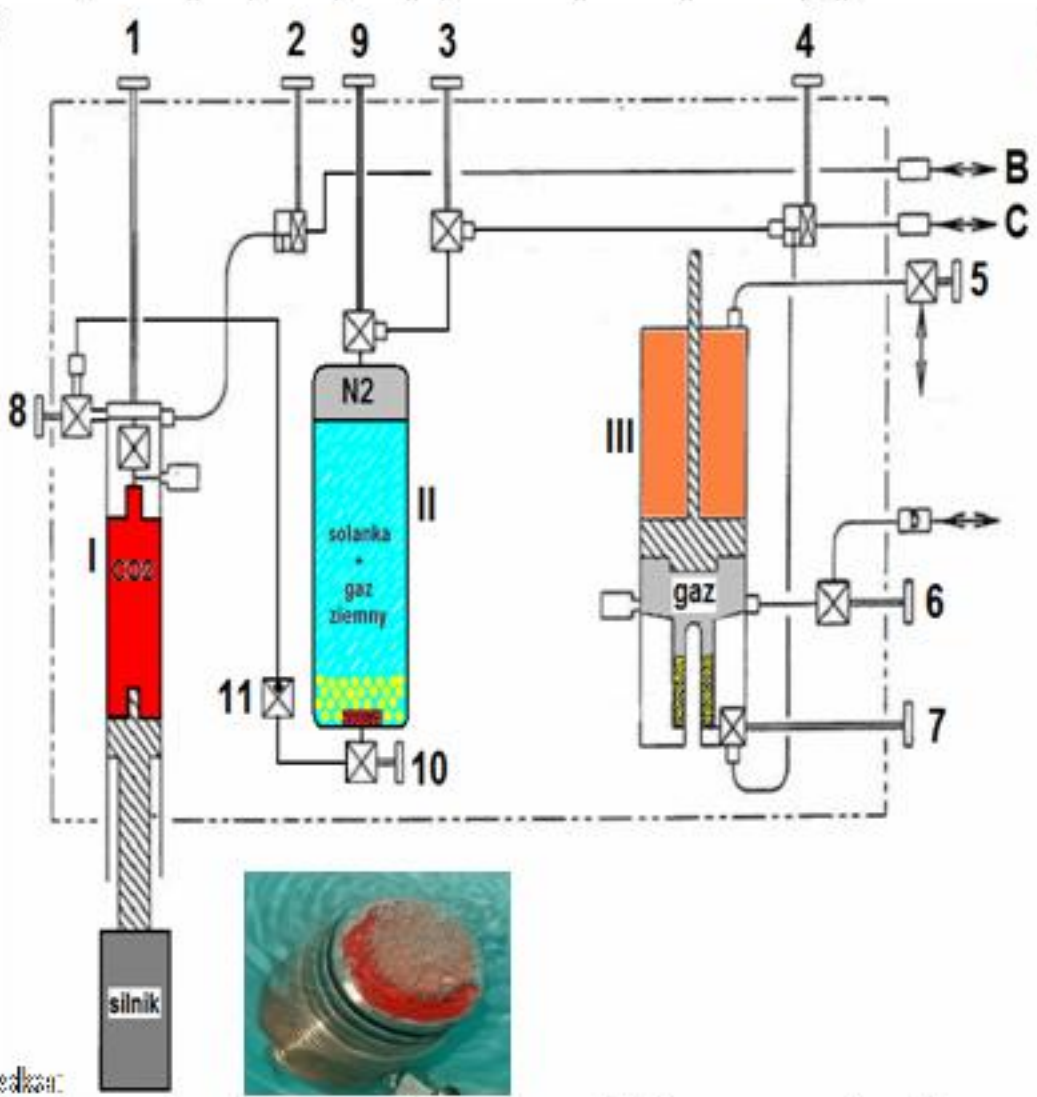


**Solubility of natural gas in formation brine is about  $2.5 \text{ Sm}^3 / \text{m}^3$ .  
So it is calculated that gas reserves in megastructure can reach  $120 \times 10^9 \text{ Sm}^3$  on  $5000 \text{ km}^2$  area**



Wieloletnie badania i modelowanie w warunkach laboratoryjnych i w warunkach przemysłowych w celu wypracowania technologii wydobycia ropy z pokładów węgla kamiennego.

Wydobycie ropy z pokładów węgla kamiennego



**Laboratory and modeling studies performed in Oil and Gas Institute have confirmed that it's possible to displace the hydrocarbon gases dissolved in aquifer water by CO<sub>2</sub> directly injected into bottom water of megastructure.**

- sequestracja,
- modelowanie i podjęcie decyzji o wydobyciu ropy z pokładów węgla kamiennego.
- ocena możliwości wydobycia ropy z pokładów węgla kamiennego.



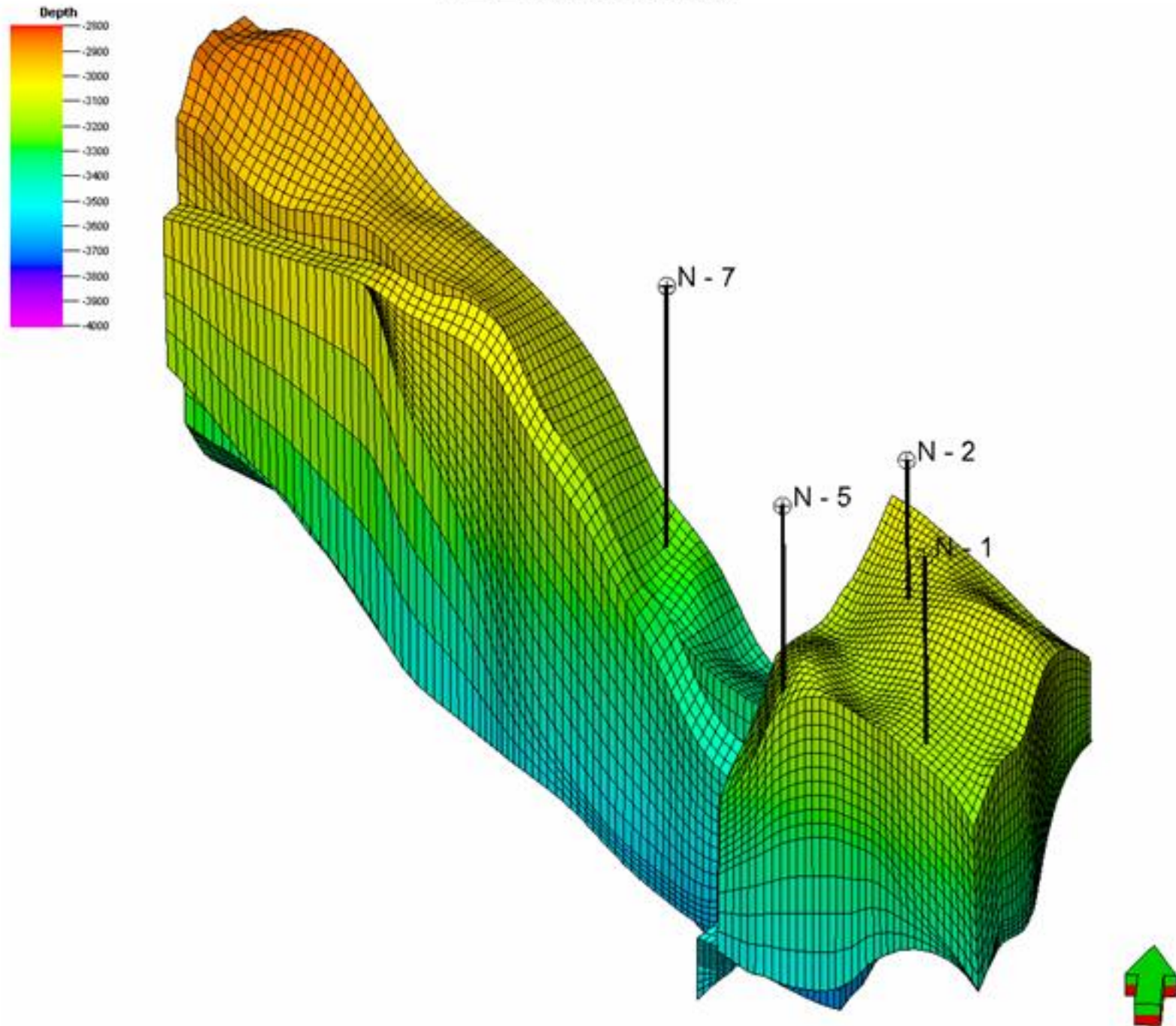
**Nosówka** – partially depleted oil reservoir – CO<sub>2</sub> sequestration and EOR production

**Geological model** – Carpathian Flysch region, Carbonate formations: limestone & dolomitic limestone, structure confined by system of faults, no active aquifers

**3-phase fluid interactions** (oil, gas, CO<sub>2</sub>) by Soave-Redlich-Kwong EOS

**Simulation Model calibrated w/r 20 years' production** (production rates, bhp's, gas oil ratios)

## Perspective view of the Nosówka Structure Model





## **CO<sub>2</sub> sequestration and EOR simulations**

- 1. sequential conversion of producers into injectors**
- 2. injection before production + final injection (most effective)**

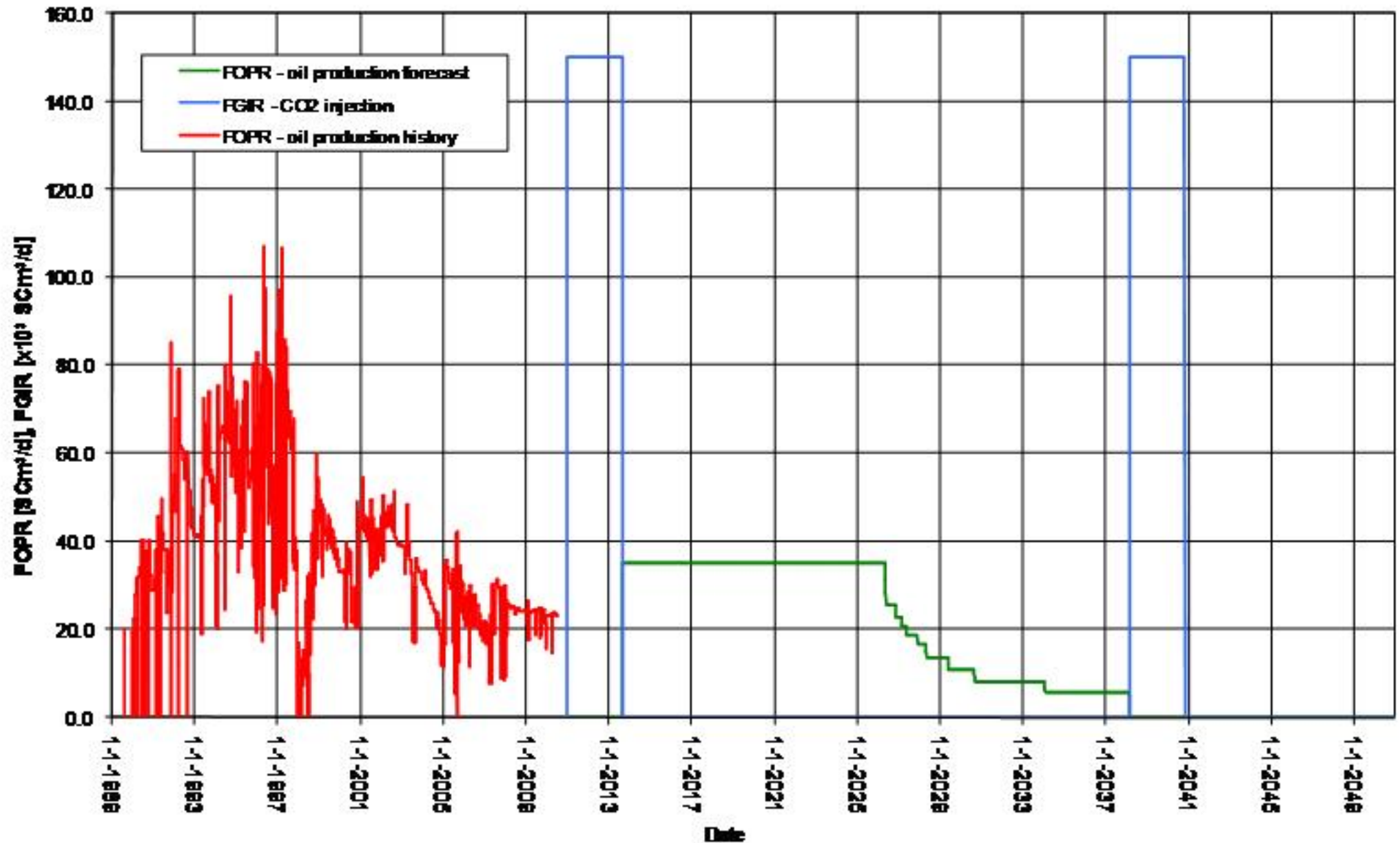
### **results**

**oil production total, OPT = 488 x 10<sup>3</sup> Nm<sup>3</sup> (increase of recovery coef. by 17%p of OOIP)**

**total CO<sub>2</sub> injection, GIT = 285 x 10<sup>6</sup> Nm<sup>3</sup>**

## CO<sub>2</sub> injection into Nosówka oil reservoir.

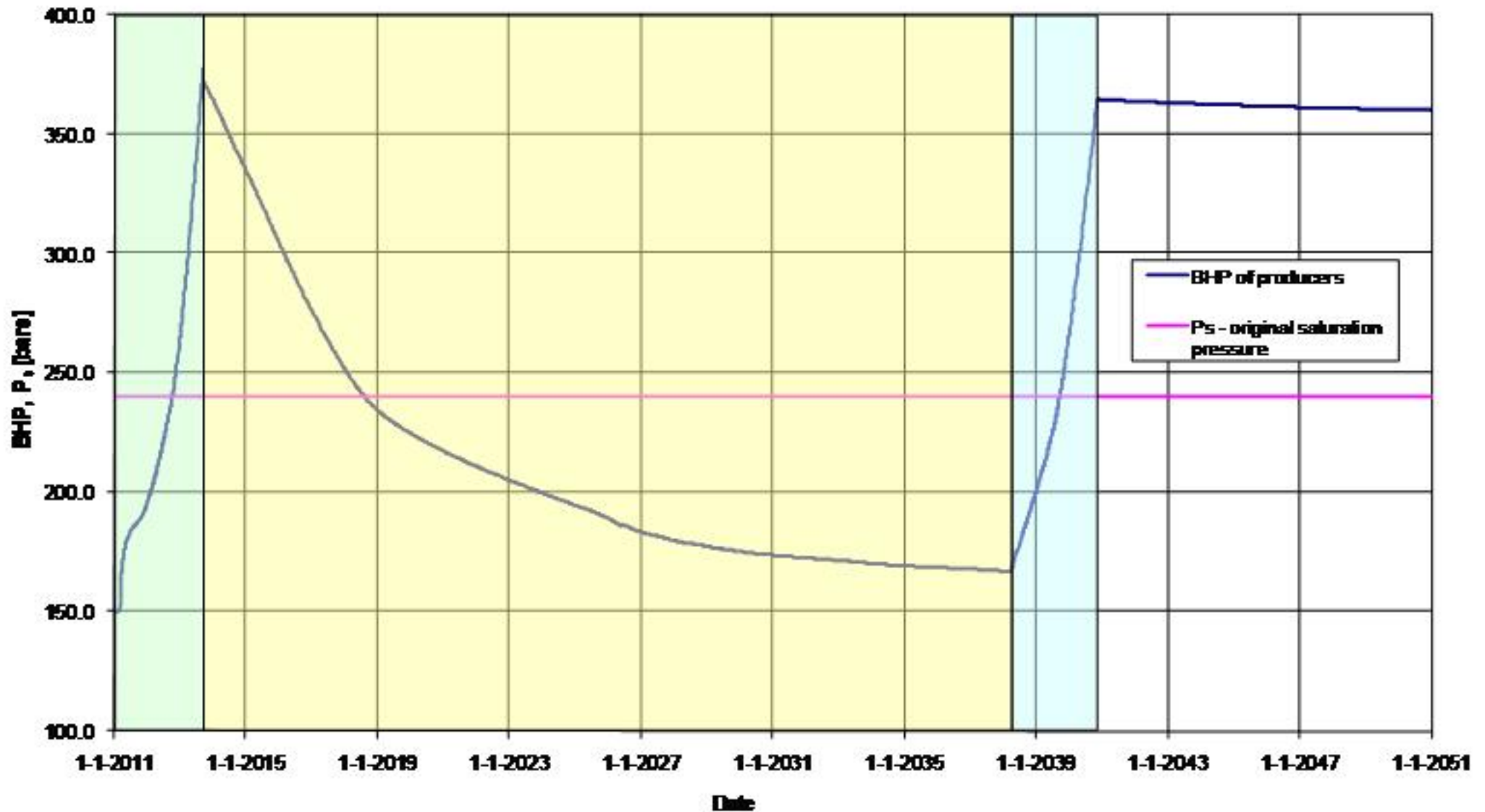
### Oil production rate, CO<sub>2</sub> injection rate,



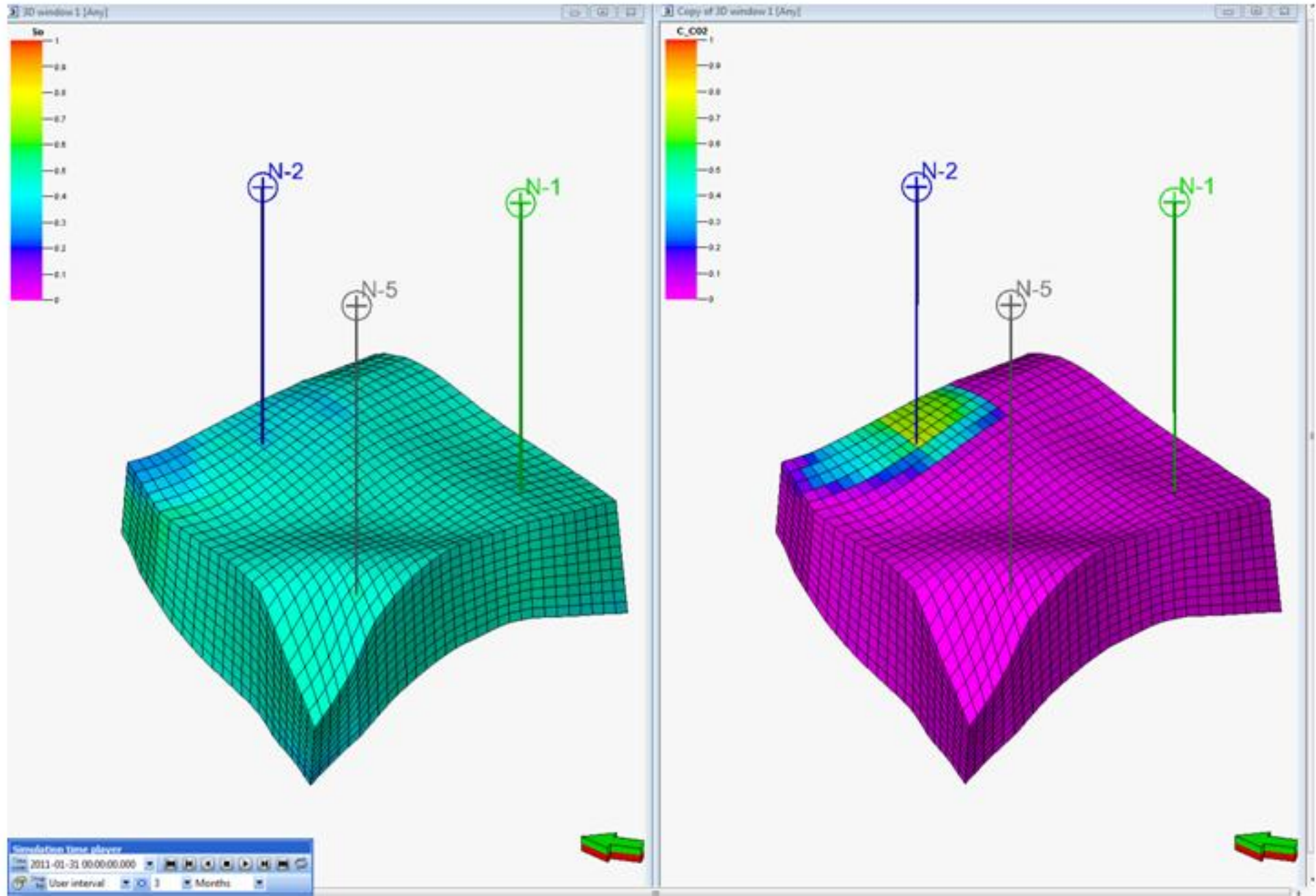


## CO<sub>2</sub> injection into Nosówka oil reservoir.

**Bottom hole pressure of producers, BHP vs original saturation pressure, Ps**



# CO<sub>2</sub> injection into Nosówka oil reservoir. Distribution of oil saturation, $S_o$ , and CO<sub>2</sub> concentration in liquid phase $C_{CO2}$ - general view





## **Summary and Conclusion**

- 1. 15-years experience of acid gas injection into Borzęcin structure confirmed practical feasibility of acid gas storage in continuously producing gas reservoir**
- 2. Methan displacement process by CO<sub>2</sub> injection into Poznan Trough aquifer saturated by native gas allows to replenish the gas bearing zones**
- 3. EOR and CO<sub>2</sub> sequestration in Nosówka reservoir allows to recover 64 % of OOIP**